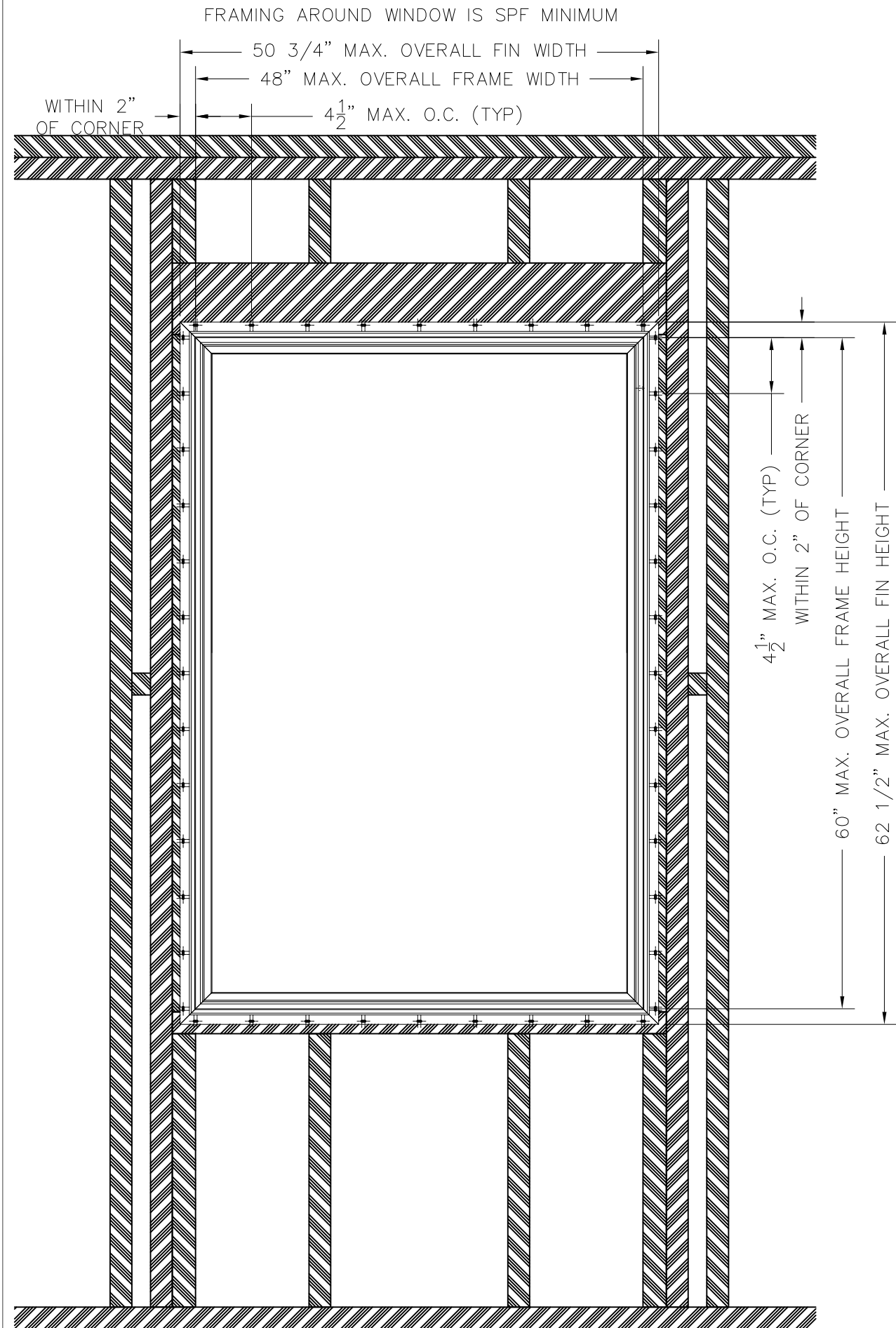




1. ROUGH OPENING PREPARATION

- 1.1. OPENING FOR WINDOWS SHOULD BE FRAMED IN ORDER NOT TO APPLY ANY LOADING TO THE WINDOW WHICH MAY HAMPER ITS OPERATION. THE PREPARED ROUGH OPENING SHOULD ALLOW A MINIMUM 1/8" TO 1/4" MAXIMUM CLEARANCE ON EACH SIDE, THE HEAD AND THE SILL, INCLUDING THE THICKNESS OF PRE-FINISHED PANELING, SHIMS, LINERS, ETC., WHERE USED.
- 1.2. WINDOW ROUGH OPENING SHOULD BE LEVEL, PLUMB AND SQUARE BY CHECKING WIDTH, HEIGHT, AND DIAGONAL MEASUREMENTS. IT IS RECOMMENDED THAT THE SILL OF THE ROUGH OPENING BE STRAIGHT AND LEVEL. BOWED OR WARPED SILL FRAMING MEMBERS CAN RESULT IN A CROWNED SILL OF THE WINDOW.

2. WINDOW INSTALLATION

NOTE: INSTALLING VINYL WINDOWS WITH VINYL NAILING FINS ON TOP OF VERTICAL OR HORIZONTAL METAL SIDING WILL VOID ALL WARRANTIES. VINYL NAILING FINNS WILL BE DAMAGED AND LEAKS MAY OCCUR.

- 2.1. APPLY A QUALITY, NON-HARDENING, WATER RESISTANT SEALANT TO THE BACK OF THE WINDOW MOUNTING FLANGES IN ORDER TO PROVIDE A WATER TIGHT SEAL WITH THE HOMES ENVELOPE. SUITABLE TYPES INCLUDE 1/8" THICK PUTTY OR BUTYL TAPE OR A 1/4" BEAD OF SEALANT. THE TAPE OR CAULK BEAD SHOULD BE APPLIED CENTERED OVER THE MOUNTING HOLES ON THE BACK OF THE WINDOW MOUNTING FLANGE.

CAUTION:

- FOR VINYL WINDOWS, DO NOT USE A SEALANT THAT CONTAINS SOLVENTS WHICH MAY CHEMICALLY ATTACK VINYL.
- THE USE OF FOAM TAPES IS NOT RECOMMENDED FOR WINDOW INSTALLATION.

- 2.2. ALWAYS KEEP OPERATING SASH CLOSED AND LOCKED DURING INSTALLATION.

- 2.3. CAREFULLY INSERT THE WINDOW INTO THE OPENING. CENTER THE WINDOW IN THE ROUGH OPENING. PRESS THE MOUNTING FLANGE AGAINST THE MOUNTING SURFACE.

NOTE: ALL FASTENERS SHOULD BE DRIVEN STRAIGHT INTO THE MOUNTING FLANGE. SEE SECTION 3 FOR FASTENER INFORMATION.

- 2.4. PLACE FASTENER IN EACH CORNER. PLACE FASTENER ON THE LEFT AND RIGHT SIDE OF THE FRAME AT THE WINDOW'S MIDPOINT, CHECK OPERATION.

2.4A. OPTIONAL WINDOW INSTALLATION PROCEDURE

STEP 1: INSTALL FASTENER AT MIDPOINT OF WINDOW EACH SIDE AT JAMB STUD AND ONE FASTENER AT MIDPOINT OF WINDOW SILL.

STEP 2: INSTALL REMAINING FASTENERS FROM MIDPOINT OF EACH SIDE OF WINDOW TO BOTTOM CORNER OF WINDOW AND FROM BOTTOM CENTER OF WINDOW TO EACH CORNER.

STEP 3: ONCE HOME IS IN POSITION TO SECURE TOP OF WINDOW, PLACE ONE FASTENER AT MIDPOINT OF WINDOW HEADER.

STEP 4: INSTALL REMAINING FASTENERS FROM MIDPOINT OF EACH SIDE OF WINDOW TO TOP CORNER OF WINDOW AND FROM TOP CENTER OF WINDOW TO EACH CORNER.

- 2.5. THE WINDOW'S EXTERIOR MOUNTING FLANGES SHOULD BE CHECKED AFTER THE INSTALLATION TO ASSURE AN ALL-WEATHER SEAL. IT IS RECOMMENDED TO SEAL THE OUTSIDE TOP OF WINDOW (FULL WIDTH) WITH A GOOD QUALITY SEALANT FOR ADDITIONAL INSURANCE AND/OR FLASH AFTER INSTALLATION IN ACCORDANCE AAMA 2400 OR FMA/AAMA 100 OR INSTRUCTIONS PUBLISHED BY THE MANUFACTURER OF THE FLASHING SYSTEM IN USE.

- 2.6. AN OPERATIONAL CHECK OF EACH INSTALLED EGRESS WINDOW OR DEVICE SHALL BE MADE AFTER WINDOW INSTALLATION.

3. FASTENERS

- 3.1. SCREWS SHALL BE USED AS FASTENERS FOR YOUR INSTALLATION INTO WOOD FRAMING. THE FASTENER MUST PENETRATE THE FRAMING AT LEAST ONE (1") INCH, ALLOWING FOR EXTERIOR SHEATHING.

FASTENERS FOR USE IN WOOD FRAMING INCLUDE:

1. #6 PAN HEAD SCREW
2. #6 HEX HEAD SCREW
3. #8 PAN HEAD SCREW
4. #8 HEX HEAD SCREW

NOTE: ANY SCREW THAT IS LEFT EXPOSED TO THE WEATHER SHOULD BE PLATED OR OTHERWISE COATED TO PREVENT CORROSION.

- 3.2. IT IS SUGGESTED THAT ONE FASTENER BE PLACED IN OR NEAR EVERY PRE-PUNCHED MOUNTING HOLE FOR MAXIMUM ANCHORAGE STRENGTH. FASTENERS SHOULD BE SPACED A MAXIMUM OF 2" FROM THE MOUNTING FLANGE CORNERS AND A MAXIMUM OF 4 1/2" ON CENTER BETWEEN FASTENERS AROUND THE PERIMETER OF THE MOUNTING FLANGE. THE FASTENER LOCATION FROM THE MOUNTING FLANGE EDGE SHOULD BE NO GREATER THAN 0.135 FOR ALL PRODUCTS.

VERSION DATE: 11/20/2013

				UNLESS OTHERWISE SPECIFIED:		INITIALS		DATE		TITLE:	
				DIMENSIONS ARE IN INCHES		DRAWN		KBN 1-3-12		700 SERIES PICTURE WINDOW FLORIDA	
				TOLERANCES:		CHECKED				MOD INSTALL INSTRUCTIONS	
				FRACTIONAL ±		ENG APPR.				CLAYTON	
				ANGULAR: MATCH ±1/2"		MFG APPR.				WINDOWS	
				TWO PLACE DECIMAL ±0.02						SIZE	
				THREE PLACE DECIMAL ±0.010						D 100024 PW FL MOD	
				INTERPRET GEOMETRIC TOLERANCING PER:		MATERIAL		—		ASSEMBLY NO.	
				PROPRIETARY AND CONFIDENTIAL						SHEET 1 OF 2	
				THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CLAYTON HOMES. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CLAYTON HOMES IS PROHIBITED.		FINISH:		—		SCALE: NTS	
REV.		DESCRIPTION		INITIALS		DATE					

SEE FASTENER
OPTIONS

1/8" MIN. GAP WHEN
WINDOW IS SECURED IN
PLACE

SEE FASTENER
OPTIONS

EXTERIOR

INTERIOR

EXTERIOR

INTERIOR

1/8" MIN. GAP WHEN
WINDOW IS SECURED IN
PLACE

1/8" MIN. GAP WHEN
WINDOW IS SECURED IN
PLACE

VERSION DATE: 10/28/2013

				UNLESS OTHERWISE SPECIFIED:		INITIALS	DATE	TITLE: 700 SERIES SINGLE HUNG WINDOW FLORIDA MOD INSTALL INSTRUCTIONS	
				DIMENSIONS ARE IN INCHES		DRAWN	KBN1-3-12	CLAYTON WINDOWS	
				TOLERANCES:		CHECKED		© Clayton/Hunter Douglas	
				FRACTIONAL: 3/16"		ENG APPR.		SIZE: D 100024 FL MOD	
				ANGULAR: MAX ±1/2°		MFG APPR.		ASSEMBLY NO. SHEET 2 OF 2	
				THREE PLACE DECIMAL ±0.010		FINISH		SCALE: NTS	
				INTERPRET GEOMETRIC TOLERANCING PER:					
				PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CLAYTON HOMES. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CLAYTON HOMES IS PROHIBITED.					
REV.	DESCRIPTION	INITIALS	DATE						